



US009125244B2

(12) **United States Patent**
Oagley et al.

(10) **Patent No.:** **US 9,125,244 B2**
(45) **Date of Patent:** **Sep. 1, 2015**

(54) **INDUCTION COOKTOP COOLING KIT**

(56) **References Cited**

(75) Inventors: **Howard James Oagley**, Louisville, KY (US); **Mark Davis Johnson**, Louisville, KY (US); **Daniel Stephen Frazer**, West Chester, OH (US); **David Joseph Najewicz**, Prospect, KY (US)

U.S. PATENT DOCUMENTS

3,402,281 A	9/1968	Vonderhaar	
4,431,892 A	2/1984	White	
2009/0223944 A1 *	9/2009	Sukhman et al.	219/121.84
2010/0163549 A1	7/2010	Gagas et al.	
2010/0219179 A1 *	9/2010	Lin	219/623

(73) Assignee: **General Electric Company**, Schenectady, NY (US)

FOREIGN PATENT DOCUMENTS

EP	0675672 A1	10/1994
EP	1601236 A2	11/2005

(*) Notice: Subject to any disclaimer, the term of this patent is extended or adjusted under 35 U.S.C. 154(b) by 1032 days.

OTHER PUBLICATIONS

Search Report and Written Opinion for corresponding European Application No. 12170303, dated Dec. 18, 2012.

* cited by examiner

Primary Examiner — Brian Jennison

(74) Attorney, Agent, or Firm — Dority & Manning, P.A.

(21) Appl. No.: **13/151,828**

(22) Filed: **Jun. 2, 2011**

(65) **Prior Publication Data**

US 2012/0305544 A1 Dec. 6, 2012

(51) **Int. Cl.**
H05B 6/12 (2006.01)

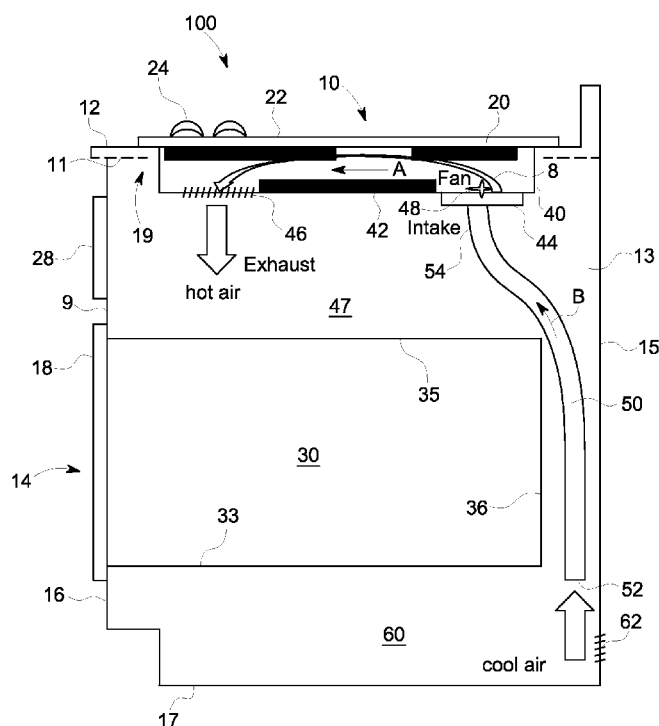
(52) **U.S. Cl.**
CPC **H05B 6/1263** (2013.01); **H05B 6/1209** (2013.01)

(58) **Field of Classification Search**
USPC 219/449.1, 452.11, 452.12, 622, 623, 219/620, 677; 126/1 R, 21 A, 21 R
See application file for complete search history.

(57) **ABSTRACT**

An induction cooktop appliance includes a housing having an air intake opening and an air exhaust opening, the air intake opening and the air exhaust opening defining an air cooling circulation path, an induction cooktop disposed on top of the housing, electronics for the induction cooktop disposed within the housing, and a vent tube having a first end and a second end, the vent tube being disposed in the cooling air circulation path and configured to segregate air entering the air intake opening from air exiting the air exhaust opening.

17 Claims, 5 Drawing Sheets



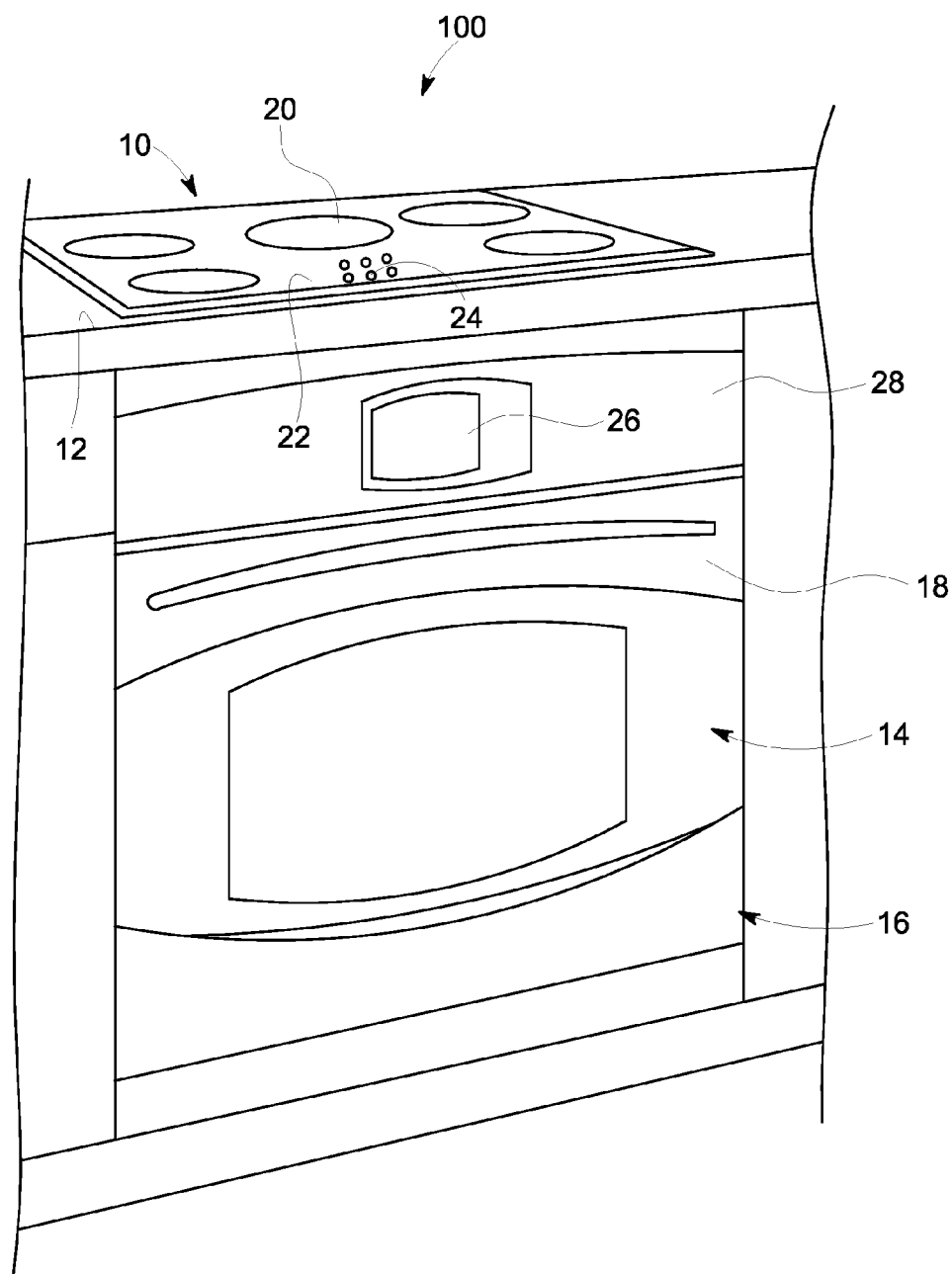


FIG. 1

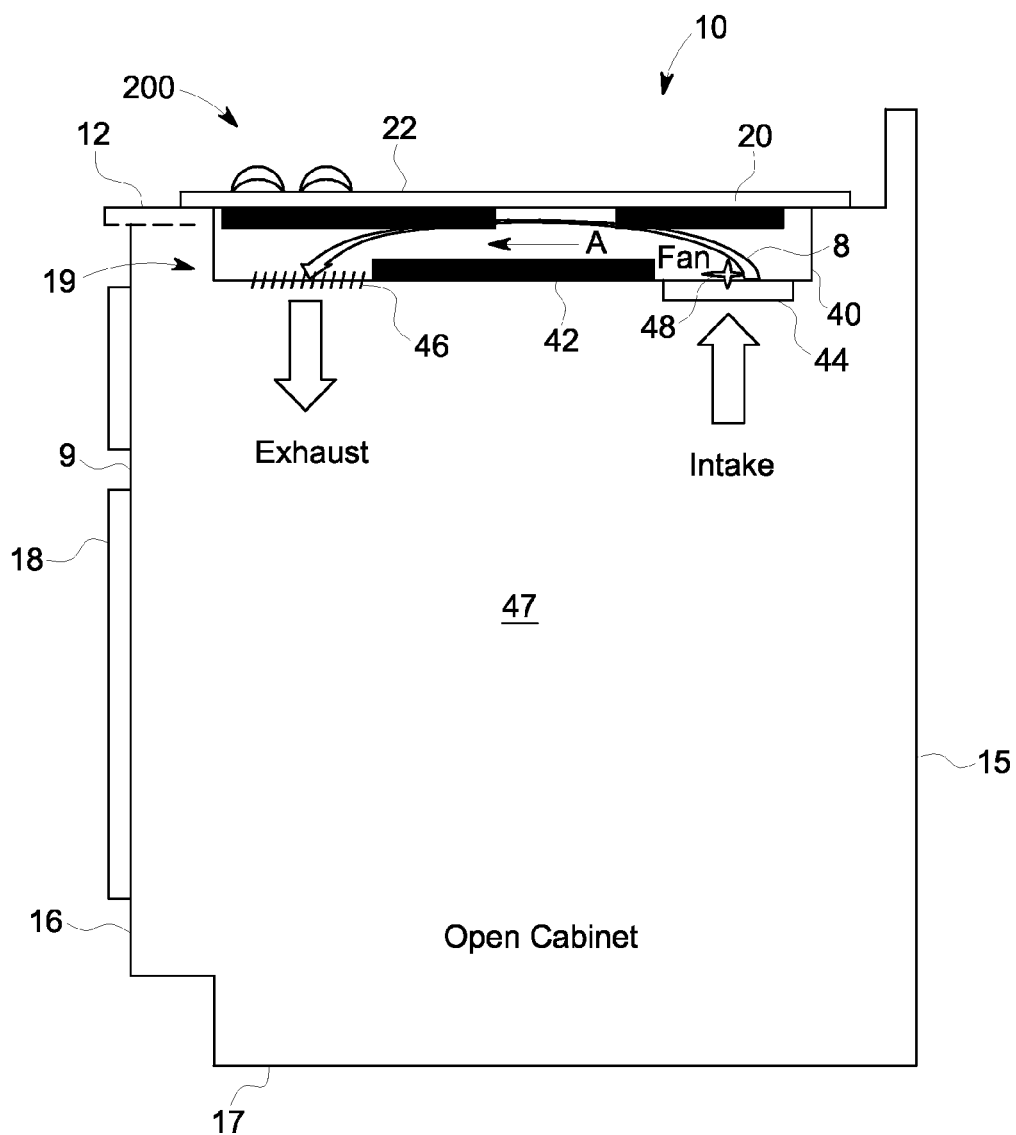


FIG. 2
PRIOR ART

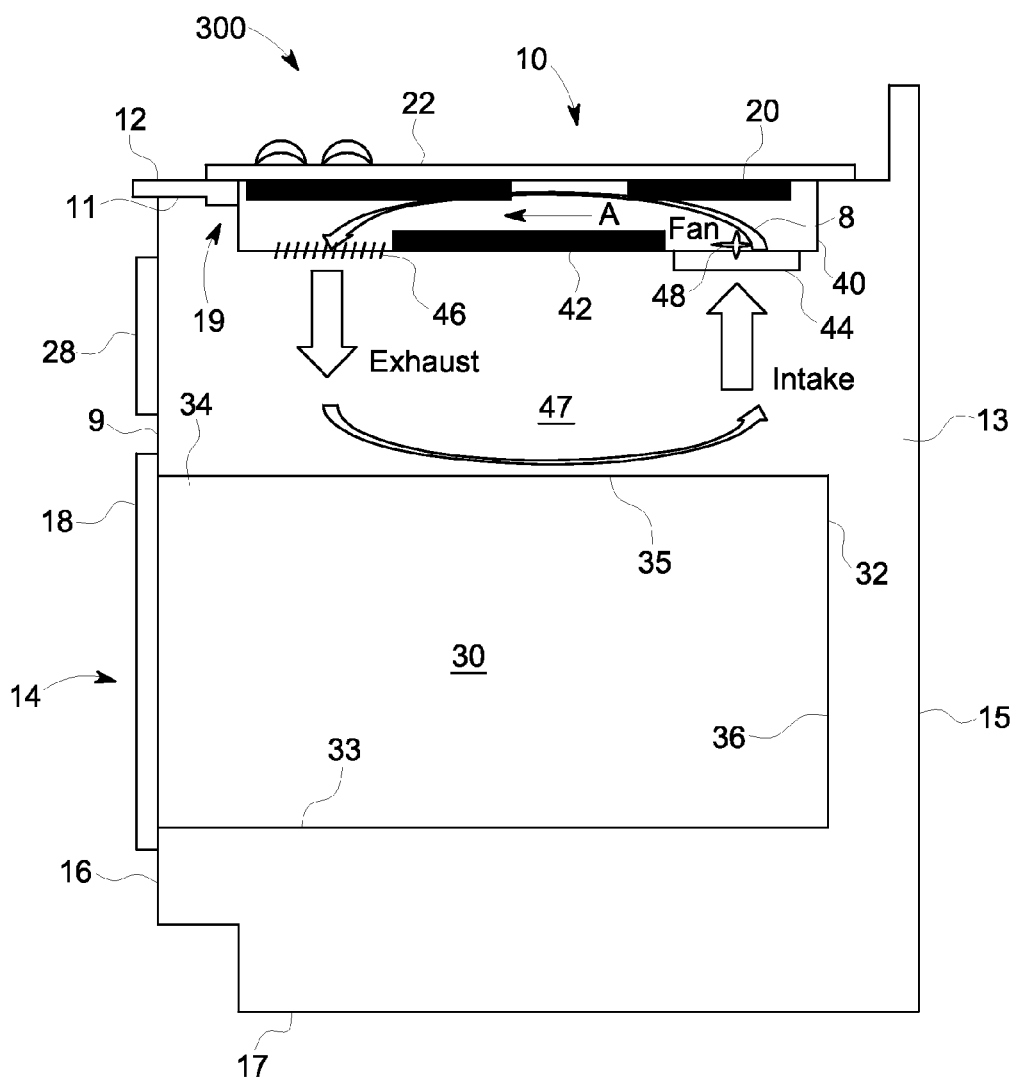


FIG. 3
PRIOR ART

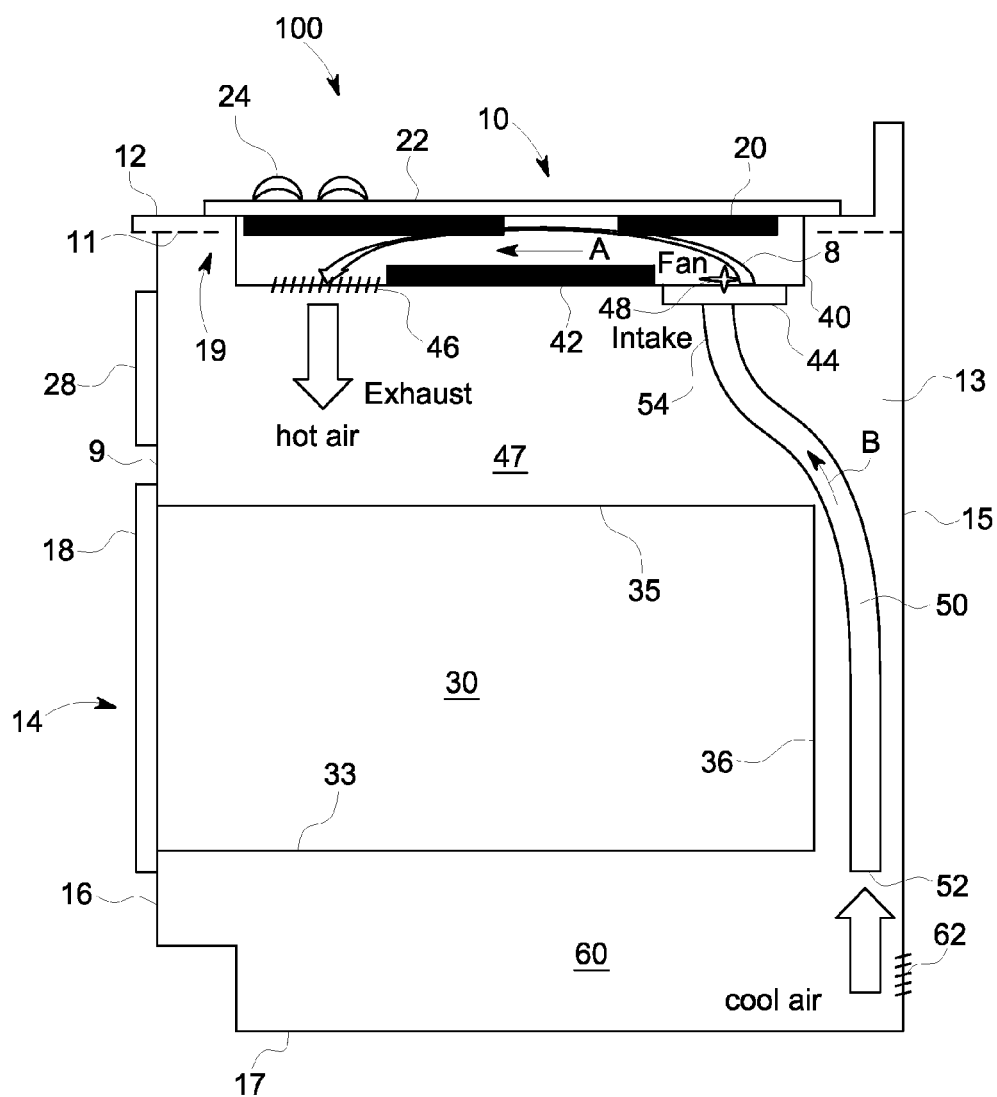


FIG. 4

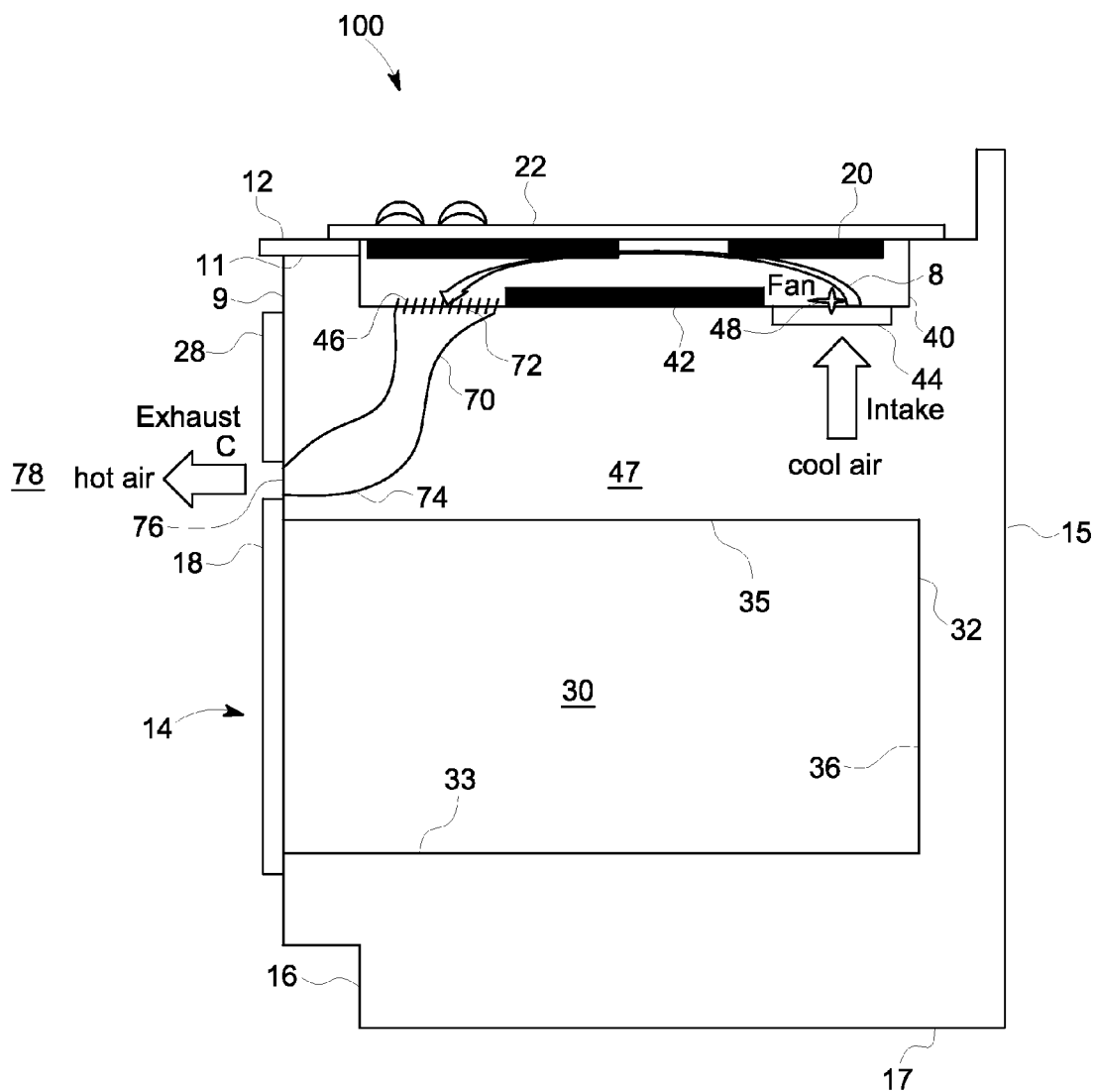


FIG. 5

1

INDUCTION COOKTOP COOLING KIT**BACKGROUND OF THE INVENTION**

The present disclosure generally relates to induction cook-
top systems, and more particularly to an improved cooling
system for an induction cooktop.

Induction cooktops heat conductive cooking utensils by
magnetic induction. An induction cooktop applies high fre-
quency (e.g. 20-100 KHz) current to an induction coil located
underneath the cooking surface to generate a strong high
frequency magnetic field above the induction coil. When a
ferromagnetic conductive object or vessel, such as a pan, is
placed over the induction coil, the magnetic field coupling
from the induction coil generates eddy currents within the
vessel. The eddy currents within the vessel cause the vessel to
heat.

A cooktop using induction heating for cooking normally
includes a housing or cabinet that supports a cooking surface.
Typically, the cooking surface is made of glass or other non-
magnetic and non-conductive material. One or more induc-
tion coils or elements are located underneath the cooking
surface. The housing will generally also include the electron-
ics and other electrical components needed to supply the high
frequency electrical power to the induction coils. The elec-
tronic circuits are also typically mounted underneath the
cooking surface of the cooktop, generally below the induction
coils and enclosed in the housing. The electronic circuitry
creates the high frequency electric current applied to the
induction coils. The generation of the high frequency current
supply to the coils results in thermal losses that must be
dissipated. With the increasing heat dissipation from induc-
tion devices, as well as the need to reduce the depth of the
housing, thermal management is an important element of
induction cooktop product design. The heat that is generated
needs to be dissipated in order to avoid excessive temperature
buildup and damage to the electronics. Both the performance
reliability and life expectancy of the induction cooktop can be
negatively affected by higher component temperatures. Effec-
tive control of the operating temperature of induction
cooktop components can result in increased life and more
reliable performance.

One method of dissipating the heat generated by an induc-
tion cooktop is a fan that circulates air through the cabinet to
cool the electronic components. These types of systems tend
to draw air in from the bottom of the cabinet near the rear, and
exhaust the air through openings in the front of the cabinet. In
some cases, particularly where the induction cooktop is part
of a system that includes other components or systems, such
as a warming drawer or oven mounted below the cooktop, the
cooktop exhaust airflow can recirculate to the air inlet, thus
the hot exhaust air is drawn directly back into the air intake by
the cooktop cooling fan, resulting in increased inlet air tem-
perature to the induction cooktop, resulting in less cooling
capacity to the electronics. In such a situation, the electronics
are not cooled. The elevated temperature levels can lead to
component failure or reduced component life and cooking
performance.

Accordingly, it would be desirable to provide a system that
addresses at least some of the problems identified above.

BRIEF DESCRIPTION OF THE INVENTION

As described herein, the exemplary embodiments over-
come one or more of the above or other disadvantages known
in the art.

2

One aspect of the exemplary embodiments relates to an
induction cooktop appliance. In one embodiment, the appli-
ance includes a housing having an air intake opening and an
air exhaust opening, the air intake opening and the air exhaust
opening defining an air cooling circulation path, an induction
cooktop disposed on top of the housing, electronics for the
induction cooktop disposed within the housing, and a vent
tube having a first end and a second end, the vent tube being
disposed in the cooling air circulation path and configured to
segregate air entering the air intake opening from air exiting
the air exhaust opening.

Another aspect of the disclosed embodiments relates to an
appliance. In one embodiment the appliance includes a cabi-
net defined by a front wall, top wall, back wall, bottom wall
and side walls, an induction cooktop disposed in an opening
in the top wall of the cabinet, a housing for the induction
cooktop, electronics for the induction cooktop disposed
within the housing, the housing including an air intake open-
ing and an air exhaust opening defining an air cooling circula-
tion path, a built-in appliance disposed in an opening in the
front wall of the cabinet and below the induction cooktop, a
first interior cabinet air area defined between the built-in
appliance and the induction cooktop, a second interior cabinet
air area defined between the built-in appliance and the bottom
wall of the cabinet, and a vent tube having one end coupled to
the air intake opening in the housing and a second end dis-
posed in the second interior cabinet air area.

These and other aspects and advantages of the exemplary
embodiments will become apparent from the following
detailed description considered in conjunction with the
accompanying drawings. It is to be understood, however, that
the drawings are designed solely for purposes of illustration
and not as a definition of the limits of the invention, for which
reference should be made to the appended claims. Moreover,
the drawings are not necessarily drawn to scale and unless
otherwise indicated, they are merely intended to conceptually
illustrate the structures and procedures described herein. In
addition, any suitable size, shape or type of elements or mate-
rials could be used.

BRIEF DESCRIPTION OF THE DRAWINGS

In the drawings:

FIG. 1 is a perspective view of an appliance incorporating
aspects of the disclosed embodiments.

FIG. 2 is a side cross-sectional view of an appliance of the
prior art.

FIG. 3 is a side cross-sectional view of an appliance of the
prior art.

FIG. 4 is a side cross-sectional view of one embodiment of
the appliance shown in FIG. 1.

FIG. 5 is a side cross-sectional view of another embodi-
ment of the appliance shown in FIG. 1.

**DETAILED DESCRIPTION OF THE
EXEMPLARY EMBODIMENTS OF THE
INVENTION**

Referring to FIG. 1, an exemplary cooking appliance, such
as an induction cooktop system incorporating aspects of the
disclosed embodiments, is generally designated by reference
numeral 100. As is shown in FIG. 1, the induction cooktop
system 100 generally comprises an induction cooktop 10
mounted in a standard kitchen countertop 12 over a built-in
appliance 14, such as an oven, for example. For the purposes
of the description herein, the built-in appliance 14 shall be
referred to as an oven 14, such as a wall oven. In alternate

3

embodiments, the built-in appliance **14** can be any appliance or other object that can be mounted underneath an induction cooktop, such as for example, a storage drawer, a warming drawer or a microwave oven. The aspects of the disclosed embodiments are directed to improving the dissipation of heat from the electronic components of the induction cooktop. Although the aspects of the disclosed embodiments will generally be described herein with respect to an induction cooktop mounted in a countertop **12** over an oven **14**, in alternate embodiments, the aspects of the present disclosure can be applied to any induction cooktop system.

The induction cooktop **10** shown in FIG. **1** is generally supported by the countertop **12**. In one embodiment, the oven **14** is positioned below the cooktop **10** and can include a front-opening access door **18**. The induction cooktop **10** and oven **14** are generally defined within a cabinet **16**. Although a countertop **12** is shown in the example of FIG. **1**, in alternate embodiments, the cabinet **16** can include a top member other than a countertop, which is configured to support the induction cooktop **10**. An example of such a configuration could be a free standing induction cooktop appliance, similar to a free-standing range.

The induction cooktop **10** shown in FIG. **1** includes induction coil assemblies or elements **20** that are positioned in a spaced apart relationship. The induction cooktop **10** can include any number of induction coil assemblies **20** arranged in any suitable configuration. Each induction coil assembly or element **20** is covered by, or positioned underneath, a cooking surface **22**. The induction cookwear is generally placed on the cooking surface **22** over an induction coil assembly **20**. In one embodiment, the heating surface **22** is a glass surface.

The induction cooktop **10** can also include one or more control devices **24**, such as electronic switches, that are manipulated by the user to adjust the heating setting of a corresponding induction heating coil assembly **20**. Although the control devices **24** are shown in FIG. **1** as being electronic switches accessible through the cooking surface **22**, in alternate embodiments, the control devices **24** can comprise any suitable control mechanism, such as for example, a slidable switch or knob control.

In one embodiment, the appliance **100** can also include a control panel and/or display **26** mounted on or in a control panel surface or cabinet member **28**. In one embodiment, one or more of the control devices **24** can be located on the control panel **26**. A controller (not shown) can be coupled to the control panel **26**. In one embodiment, the control panel **26** can include switches or controls (not shown) that can be used to control one or more functions of the appliance **100**, such as the oven **14** or induction heating coil assemblies **20**.

FIG. **2** illustrates an open cabinet style induction cooktop appliance **200** of the prior art. As shown in FIG. **2**, the cooktop **10** is supported from and mounted in an opening **19** in the countertop **12** and includes a housing **40** that extends below cooktop **10** into an area defined by the cabinet **16**. The cabinet **16** includes a front wall **9**, top wall **11**, opposing side walls **13**, back wall **15**, and bottom wall **17**.

The housing **40** is generally supported by the countertop **12** or the cabinet **16** within the opening **19**. As is shown in FIG. **2**, the electronics **42** for the induction cooktop **10** are disposed within the housing **40** below the induction heating coil assemblies **20**. The housing **40** includes an air intake opening **44** and an air exhaust opening **46** for allowing air to pass through the housing **40** in a direction generally indicated by arrow **A**, generally referred to as the air cooling circulation pathway **8**. The air entering from intake **44** generally passes over and

4

around the electronics **42** and out the exhaust vent or opening **46**. A fan **48** is positioned near the intake **44** to help draw air into the housing **40**.

In this example, the air cooling circulation pathway **8** that is used to cool the electronic components **42** within the cabinet **40** draws in air from the cabinet space **47** through intake **44**. The air generally moves through the housing **40** in the direction indicated by arrow **A**, and out the exhaust vent **46**. The air being exhausted out the vent **46** is generally at a higher temperature due to the heat dissipation from the electronics **42**, and other heat rendering or retaining components thermally coupled with the housing **40**. However, since the intake **44** draws air from the cabinet space **47**, the temperature of the intake air can be at or near the temperature of the exhaust air. As the temperature of the intake air rises, the cooling effect of the air cooling pathway **8** is reduced or minimized. This leads to increased temperatures within the housing **40**, which can produce undesirable effects, such as reduced electronic component reliability and life.

FIG. **3** is a side cross-sectional view of another induction heating appliance **300**, similar to the appliance **200** shown in FIG. **2**. Unlike the open cabinet configuration shown in FIG. **2**, in this example, the appliance **300** includes a built-in appliance **14**, which in this example is an oven. As shown in FIG. **3**, both the oven **14** and the cooktop **10** are mounted under the countertop **12** in an area defined by the cabinet **16**.

The oven **14** shown in FIG. **3** includes an oven cavity **30** defined within the cabinet **16**. The oven cavity **30** is formed from a boxlike oven liner **32** in combination with the front-opening access door **18**. The oven liner **32** includes a bottom wall **33**, opposing vertical sidewalls **34**, a top wall **35** and a rear wall **36**.

As is shown in FIG. **3**, the problem with this configuration is that the intake **44** draws air from the cabinet space **47**, also referred to as "interior cabinet air", which is the same space into which the higher temperature air from the housing **40** is exhausted. In this example, the size of the cabinet space **47** is less than that shown in FIG. **2**, due to the presence of the oven cavity **30**. Thus, the temperature of the air being drawn in by the intake **44** will be at or near the temperature of the air being vented through exhaust **46**. Since the intake **44** draws air from the cabinet space **47**, as the higher temperature air from the housing **40** is delivered into the cabinet space **47**, this higher temperature air is drawn by the intake **44** and delivered into the cabinet **40**. The cooling effect of the higher temperature air within the housing **40** is minimal, which leads to increasing temperatures within the housing **40**. The increasing temperatures can produce undesirable effects.

The aspects of the disclosed embodiments are directed to improving the cooling or heat dissipation of the electronics **42** within the housing **40** of the induction cooktop **10**. Referring to FIG. **4**, in one embodiment, in order to prevent the higher temperature "interior cabinet air" from being drawn by the intake **44** into the housing **40**, a vent tube **50** is positioned within the cabinet **16**. A first end **52** of the vent tube **50** is disposed in a bottom region **60** of the cabinet **16**. The bottom region **60** of the cabinet **16** is generally configured to have a supply of air that is lower in temperature than a temperature of the interior cabinet air found in area **47**. The second end **54** of the vent tube **50** is coupled to the intake opening or vent **44**. The intake **44** will draw air from the bottom region **60** through the vent tube **50** and into the housing **40**.

In the embodiment of FIG. **4**, the back wall **15**, bottom wall **17** and/or the front wall **9**, includes vent opening **62** that will allow outside or external air to be drawn into the bottom region **60** of the cabinet **16**. The first end **52** of the vent tube **50** is positioned in the bottom region **60** proximate to vent open-

5

ing 62. Alternate embodiments may include more than one vent opening and such opening or openings may be formed in others of the cabinet walls 9, 13, 15, 17 to draw external air directly from outside the cabinet. The first end 52 of vent tube 50 may be coupled to one or more such vent openings.

The air drawn into the first opening 52 travels up the vent tube 50 in the direction generally indicated by arrow B and out the second end 54 into the intake opening 44. In the embodiment of FIG. 4, the fan 48 facilitates the drawing or intake of air through the vent tube 50 and opening 44. The air passes through the housing 40, over and around the electronics 42, induction heating elements 20, and heating surface 22, drawing heat away from the electronics 42 or other areas of heat generation or retention in a manner that is generally known. The higher temperature air is exhausted into the area 47 of cabinet 16 through exhaust opening 46. Since the vent tube 50 is coupled to the intake opening 44 by the second end 54, the higher temperature air in the area 47 is not drawn back into the opening 44 and does not recirculate in the housing 40. Rather, lower temperature air is drawn from the bottom region 60 of the cabinet 16, through the vent tube 50 and intake opening 44, and into the housing 40. Thus, the cooling effect within the housing 40 is enhanced.

The vent tube 50 generally comprises a rigid or flexible tube, piping or hose that is heat resistant, or is capable of withstanding temperatures that are typically realized within a cabinet for an induction cooking appliance. In one embodiment, the vent tube 50 comprises a flexible metal conduit. In alternate embodiments, the vent tube 50 can comprise a thermoplastic material, high temperature plastic or ceramic. The size and length of the vent tube 50 is adjustable, which can allow the induction cooktop 10 to be installed at a variety of heights. The length of the vent tube 50 can be fixed or adjusted to accommodate the different heights. The vent tube 50 can also be disposed within the cabinet 16 to allow for the intake air to be drawn from any suitable location. For example, installation requirements may dictate that the intake air supply come from the sides or back of the cabinet 16, or from an area external to the cabinet. The use of the vent tube 50, which can be at least partially flexible and/or include bends, allows the intake air to be drawn from any desired location.

FIG. 5 illustrates another embodiment of the appliance 100 shown in FIG. 1 incorporating aspects of the present disclosure. In this embodiment, a vent tube 70 is used to vent the higher temperature air being exhausted from housing 40 directly from the exhaust opening 46 into the environment or region 78 outside of the cabinet 16. In this manner, the higher temperature air being exhausted from the housing 40 is not delivered or circulated into the area 47 of the cabinet 16. Rather, it is expelled from to the environment 78 external to the cabinet 16.

In the embodiment of FIG. 5, a first end 72 of the vent tube 70 is coupled to the exhaust opening 46. A second end 74 of the vent tube 70 is coupled to an opening or vent 76 in the front wall 9. The vent 76 allows the higher temperature air being exhausted from the cabinet 40 to be vented in the direction generally indicated by the arrow C to the area 78 outside of the cabinet 16. The intake opening 44 draws cooler air from inside the cabinet 16 into the housing 40. Since the air inside the cabinet 16 is not the higher temperature air from the housing 40, the air delivered by the intake 44 into the housing 40 provides an improved cooling or heat dissipation effect within the housing 40 than is the case when the higher temperature air is recirculated through the housing 40. Although the example illustrated in FIG. 5 shows the higher temperature air being exhausted through vent 76 in the front wall 9 of

6

the cabinet 16, in cases where it is not desirable to vent warmer air out to the area 78 in front of the appliance 100, in one embodiment, the vent tube 70 could be repositioned and coupled to an opening (not shown) in the back wall 15 of the cabinet 16. In this embodiment, the higher temperature air from the housing 40 could be vented to an area in back of the cabinet 16. In alternate embodiments, the vent 76 could also be in one or more of the side or bottom walls 13, 17 of the cabinet 16.

The vent tube 70 can generally be similar to the vent tube 50 of FIG. 4, and can comprise a flexible tube that is heat resistant. The size and length of the vent tube 70 is adjustable, which allows for installation at a variety of heights under the cooktop 10. The vent tube 70 can also be disposed within the cabinet 16 to allow for the exhaust air to be vented to any suitable location. For example, installation requirements may dictate that the exhaust air be vented out the top, sides or back of the cabinet 16, or to an area external to the cabinet that does not directly face the user. The aspects of the disclosed embodiments can accommodate any requirements in that regard.

The aspects of the disclosed embodiments provide for improving the cooling of the electronics in an induction cooktop system. Instead of venting the higher temperature air from the cooling of the electronic components in a manner that allows for the higher temperature air to be recirculated into the air cooling circulation pathway, the intake air and the exhaust air of the air circulation pathway are redirected and/or segregated. This allows the intake side of the air cooling circulation pathway to draw cooler air for cooling the electronic components, while the higher temperature air is vented away from the intake. The aspects of the disclosed embodiments allow installations at a variety of heights under the cooktop. The improved heat dissipation and disposal provide for, among other things, improved electronic component reliability and lifespan.

Thus, while there have been shown, described and pointed out, fundamental novel features of the invention as applied to the exemplary embodiments thereof, it will be understood that various omissions and substitutions and changes in the form and details of devices illustrated, and in their operation, may be made by those skilled in the art without departing from the spirit of the invention. Moreover, it is expressly intended that all combinations of those elements and/or method steps, which perform substantially the same function in substantially the same way to achieve the same results, are within the scope of the invention. Moreover, it should be recognized that structures and/or elements and/or method steps shown and/or described in connection with any disclosed form or embodiment of the invention may be incorporated in any other disclosed or described or suggested form or embodiment as a general matter of design choice. It is the intention, therefore, to be limited only as indicated by the scope of the claims appended hereto.

What is claimed is:

1. An induction cooktop appliance comprising:

- a housing having an air intake opening at one end and an air exhaust at an opposite end, the air intake opening and the air exhaust opening defining an air cooling circulation path through an interior of the housing;
- an induction cooktop disposed on top of the housing;
- electronics for the induction cooktop disposed within the housing; and
- a vent tube having a first end and a second end, the vent tube being configured to segregate air entering the air intake opening of the housing from air exiting the air exhaust opening of the housing,

7

the first end of the vent tube being coupled to a cool air supply and the second end of the vent tube being coupled to the air intake opening of the housing, wherein only air from the vent tube enters the air intake opening of the housing,

wherein air exiting the air exhaust opening of the housing does not mix with air from the vent tube entering the air intake opening of the housing.

2. The induction cooktop appliance of claim 1, wherein the first end of the vent tube comprises an air intake and the second end comprises an air exhaust.

3. The induction cook top appliance of claim 1, further comprising a cabinet defined by a top, a bottom, a back and sidewalls, the induction cook top being disposed in an opening in the top of the cabinet.

4. The induction cook top appliance of claim 3, further comprising a built-in appliance disposed in the front wall of the cabinet below the induction cooktop, an area between the housing for the induction cooktop and the built-in appliance defining an interior cabinet area, an area below the built-in appliance defining a cool air region, wherein the intake opening receives cooling air from the cool air region.

5. The induction cook top appliance of claim 4, wherein the first end of the vent tube is disposed in the cool air region and the second end is coupled to the air intake opening of the housings.

6. The induction cook top appliance of claim 4, wherein the first end of the vent tube is coupled to the air exhaust opening of the housing and the second end is coupled to an exhaust air discharge vent.

7. The induction cook top appliance of claim 1, wherein a length of the vent tube is adjustable.

8. The induction cook top appliance of claim 1, wherein the vent tube comprises a flexible conduit.

9. An appliance comprising:

a cabinet defined by a front wall, a top wall, a back wall, a bottom wall and side walls;

an induction cooktop disposed in an opening in the top wall of the cabinet;

a housing for the induction cooktop, electronics for the induction cooktop disposed within the housing, the housing including an air intake opening at one end of the housing and an air exhaust opening at an opposite end of the housing, the air intake opening and the air exhaust opening defining an air cooling circulation path through an interior of the housing;

8

a built-in appliance disposed in an opening in the front wall of the cabinet and below the induction cooktop;

a first interior cabinet air area defined between the built-in appliance and the induction cooktop;

a second interior cabinet air area defined between the built-in appliance and the bottom wall of the cabinet;

a vent in the back wall of the cabinet proximate the second interior cabinet air area; and

a vent tube disposed within the cabinet having one end coupled to the air intake opening in the housing and a second end disposed in the second interior cabinet air area proximate the vent in the back wall, wherein the coupling of the one end of the vent tube to the air intake opening fluidly segregates the air intake opening from the first interior cabinet air area.

10. The appliance of claim 9, wherein the air exhaust opening is communicatively coupled with the first interior cabinet air area.

11. The appliance of claim 10, wherein the second end of the vent tube is disposed a predetermined distance above the bottom floor of the cabinet.

12. The appliance of claim 10, wherein the vent defines an opening to an exterior of the cabinet and the second end of the vent tube is coupled to the vent.

13. The appliance of claim 9, wherein the air intake opening comprises an intake side and an exhaust side, a fan being coupled to the exhaust side of the air intake opening and configured to draw air from the vent tube and direct the air into the air cooling circulation path.

14. The appliance of claim 9, wherein the air circulation path is defined between the top wall of the cabinet and the electronics.

15. The induction cook top appliance of claim 3, comprising a vent in the back of the cabinet to air external to the cabinet, the first end of the vent tube coupled to the vent in the back of the cabinet.

16. The induction cook top appliance of claim 1, wherein the air intake opening comprises an intake side and an exhaust side, a fan being coupled to the exhaust side of the air intake opening and configured to draw air from the vent tube and direct the air into the air cooling circulation path.

17. The induction cook top appliance of claim 1, wherein the air cooling circulation path is between the induction cooktop and the electronics.

* * * * *